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Number of Pages an Booklets: 16

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Mechanical Enginee

INSTRUCTIONS

- Answer all questions.
- All questions carry equal marks.
- 3. Only one answer is to be given for each question.
- 4. If more than one answers are marked, it would be treated as wrong answer.
- 5. Each question has four alternative responses marked serially as 1, 2, 3, 4. You have to darken only one circle or bubble indicating the correct answer on the Answer Sheet using BLUE BALL POINT PEN.
- 6. 1/3 part of the mark(s) of each question will be deducted for each wrong answer. (A wrong answer means an incorrect answer or more than one answers for any question. Leaving all the relevant circles or bubbles of any question blank will not be considered as wrong answer.)
- The candidate should ensure that Series Code of the Question Paper Booklet and Answer Sheet must be same after opening the envelopes. In case they are different, a candidate must obtain another Question Paper of the same series. Candidate himself shall be responsible for ensuring this,
- 8. Mobile Phone or any other electronic gadget in the examination hall is strictly prohibited. A candidate found with any of such objectionable material with him/her will be strictly dealt as per
- 9. Please correctly fill your Roll Number in O.M.R. Sheet, 5 marks will be deducted for filling wrong or incomplete Roll Number.

Warning: If a candidate is found copying or if any unauthorised material is found in his/her possession, F.I.R. would be lodged against him/her in the Police Station and he/she would liable to be prosecuted under Section 3 of the R.P.E. (Prevention of Unfairmeans) Act, 1992. Commission may also debar him/her permanently from all future examinations of Commission.

निर्देश

- सभी प्रश्नों के उत्तर दीजिए ।
- सभी प्रश्नों के अंक समान हैं।
- प्रत्येक प्रश्न का केवल एक ही उत्तर दीजिए। 3,
- एक से अधिक उत्तर देने की दशा में प्रश्न के उत्तर को गलत माना जाएगा ।
- प्रत्येक प्रश्न के चार वैकल्पिक उत्तर दिये गये हैं, जिन्हें क्रमशः 1, 2, 3, 4 अंकित किया गया है। अभ्यर्थी को सही उत्तर निर्दिष्ट करते हुए उनमें से केवल एक गोले अथवा बबल को उत्तर-पत्रक पर नीले बॉल खाइंट पेन से गहरा करना है ।
- प्रत्येक गलत उत्तर के लिए प्रश्न अंक का 1/3 भाग काटा जायेगा। गलत उत्तर से तात्पर्य अशुद्ध उत्तर अथवा किसी भी प्रश्न के एक से अधिक उत्तर से है । किसी भी प्रश्न से संबंधित गोले या बबल को खाली छोड़ना गलत उत्तर नहीं माना जायेगा।
- प्रश्न-पत्र पुस्तिका एवं उत्तर पत्रक के लिफाफे की सील: खोलने पर परीक्षार्थी यह सुनिश्चित कर लें कि उसके प्रश्न-पत्र पुस्तिका पर वही सीरीज अंकित है जो उत्तर पत्रक पर अंकित है। इसमें कोई भिन्नता हो तो वीक्षक से प्रश्न-पत्र की ही सीरीज वाला दूसरा प्रश्न-पत्र का लिफाफा प्राप्त कर लें। ऐसा न करने पर जिम्मेदारी अध्यर्थी की होगी।
- मोबाईल फोन अथवा इलेक्ट्रोनिक यंत्र का परीक्षा हॉल में प्रयोग पूर्णतया वर्जित हैं। यदि किसी अभ्यर्थी के पास ऐसी कोई वर्जित सामग्री मिलती है तो उसके विरुद्ध आयोग द्वारा नियमानुसार कार्यवाही की जायेगी।
- कृपया अपना रोल नम्बर ओ.एम.आर. पत्रक पर सावधानी पूर्वक सही भरें। गलत अथवा अपूर्ण रोल नम्बर भरने पर 5 अंक कुल प्राप्तांकों में से अनिवार्य रूप से काटे जाएंगे।

चेतावनी : अगर कोई अभ्यर्थी नकल करते पकड़ा जाता है या उसके पास से कोई अनधिकृत सामग्री पाई जाती है, तो उस अभ्यर्थी के विरुद्ध पुलिस में प्राथमिकी दर्ज कराई जायेगी और आर. पी. ई. (अनुचित साधनों की रोकथाम) अधिनियम, 1992 के नियम 3 के तहत कार्यवाही की जायेगी। साथ ही आयोग ऐसे अध्यर्थी को भविष्य में होने वाली आयोग की समस्त परीक्षाओं से विवर्जित कर सकता है।

- The crank case of many diesel engines are kept under a slight vacuum to
 - (1) Improve fuel economy
 - (2) Improve air charge velocity
 - (3) Reduce the risk of crank case explosion
 - (4) All of the above
- 2 Engine operating conditions may be indicated by the colour of exhaust smoke. Black smoke could indicate
 - (1) Insufficient speed droop setting
 - (2) Overloaded engine
 - (3) Clogged drain holes in the oil control rings
 - (4) Complete combustion
- 3 In a normally operating diesel engine the main source of lubricating oil contamination in the crank case is a result of the
 - (1) Metal particles loosened by wear
 - (2) Condensation of water vapours
 - (3) Break down of the lubricating oil itself
 - (4) Fuel dilution
- The bore and stroke of the cylinder of a six cylinder engine working on an Otto cycle are 17cm and 30 cm respectively, total clearance volume is 9225 cm³, and then what is the compression ratio?
 - (1) 7.8

(2) 6.2

(3) 15.8

(4) 5.4

- 5 . Which of the following symptoms shows that the combustion is necessarily complete?
 - (1) Presence of free carbon in exhaust
 - (2) Presence of CO in exhaust
 - (3) Presence of Oxygen in exhaust
 - (4) Presence of Nitrogen in exhaust
- 6 What is the purpose of supercharging an engine?
 - (1) To increase the power output
 - (2) To reduce specific fuel consumption
 - (3) To reduce the noise of the engine
 - (4) To improve cooling of cylinders

Consider the following:

- 1. Catalytic convertor
- 2. Use of high compression ratio
- 3. Oxidation catalyst in the exhaust manifold
- 4. Use of high degree of supercharger

By which of these techniques, can the oxides of nitrogen in the exhaust be controlled?

(1) 1 only

- (2) 2 and 4 only
- (3) 2, 3 and 4 only
- (4) 1, 2, 3 and 4
- Which phenomenon has the most adverse effect on volumetric efficiency when engine works at high speeds?
 - (1) Flow friction and choking
 - (2) Ram effect and chocking
 - (3) Flow friction and charge heating
 - (4) Charge heating and back flow
- 9 Consider the following:
 - 1. Increased cetane number
 - 2. Increased compression ratio
 - 3. Increased injection advance
 - 4. Increased air turbulence

Which of the factors will reduce the physical delay in diesel engine?

- (1) 1, 2 and 3 only
- (2) 2 and 4 only
- (3) 2, 3 and 4 only
- (4) 1, 2, 3 and 4
- 10 Consider the following factors:

Diesel engine knock can be reduced by increasing

l. Engine speed

- 2. Compression ratio
- 3. Degree of supercharge
- 4. Injection advance

Which of the statements is/are true?

- (1) 1, 2 and 3 only
- (2) 2 and 3 only
- (3) 1, 3 and 4 only
- (4) 2 only

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	When does ignition initiates in a Spark Ignition Engine?
	(1) Immediately after spark
	(2) Immediately after completion of physical and chemical delay
	(3) Immediately after the completion of Ignition lag
	(4) just after completion of flame propagation
12	If the evaporator temperature of a plant is lowered keeping the condenser
	temp. constant, the power input of compressor required will be
	(1) same (2) more
	(3) less (4) unpredictable
13	Where does the lowest temp occur in a vapor compression cycle?
	(1) condenser (2) evaporator
	(3) compressor (4) drier
14	1 ton of refrigerant is
	(1) the SI unit used in refrigeration problem
	(2) the cooling effect produced by melting 1 ton of ice
	(3) the refrigeration effect to freeze 1 ton of water at 0°C into ice at 0°C
	in 24 hrs.
	(4) the refrigeration effect to produce 1 ton of ice at NTP condition
15	Which of the following actions to the highest it is 1 - it
13	Which of the following refrigerant has the highest critical point pressure? (1) Freon-11 (2) Freon-12
	(3) Freon-22 (4) Ammonia
	(3) 11con-22 (4) Annhoma
16	A hermetically sealed unit implies
	(1) Compressor motor is sealed
	(2) Compressor is sealed
	(3) Refrigerant cycle is sealed
•	(4) Compressor and motor are sealed
٠.	
.17	An evaporator pressure regulator performs the following function
	(1) Monitors evaporator temp
	(2) Maintains compressor inlet pressure
	(3) Keeps pressure up for system needs
	(4) All of these
18	The conditioned air supplied to the room must have the capacity
	to take up
	(1) Room sensible heat load only
	(2) Room latent heat only
	(3) Both room sensible heat and latent heat loads
	(4) None of the above
	. S.≮

19	The relative humidity during se	nsible coo	oling process			
	(1) increases	(2)	decreases			
	(3) remains same	(4)	unpredictable			
20	Piston rings are made of					
	(1) cast iron	(2)	brass			
ie	(3) aluminium	juc. (4)	spring steel			
21	The addition of iron oxide to the	he foundr	y sand improves the			
	(1) Bonding	(2)	Green strength			
	(3) Hot strength	(4)	Permeability			
22	Surface finish of casting depend	s upon				
	(1) Mould dressing	(2)	Pattern finish			
	(3) Sand compactness	(4)	All of the above			
23	Core prints are used for (1) Strengthen core (2) Form seat to support and (3) Fabricate core (4) None of the above	hold the	core in place			
24	In drawing operation the metal flows due to					
	(1) Ductility	(2)	Work hardening			
٠.	(3) Plasticity	(4)	Shearing			
25	Mass production on metallic car	ic are lici	ially done by			
	(1) embossing		coining			
	(3) spinning	*.	drawing			
26	An important product manufactu	red by ro	olling is			
	(1) I-section	(2)	Tubes			
	(3) Metal Rolls		Rollers			
27	A diamond locating pin is used (1) Diamond is very hard and (2) It occupies very little space (3) It helps in assembling with (4) It has a long life	wear resi e	istant			

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28	Bench vice is an example of
	(1) Jig (2) Fixture
:	(3) Locator (4) Clamping device
29	Surging basically implies
	(1) Unsteady periodic and reversed flow
	(2) Forward motion of axial speed above sonic velocity
	(3) The surging action due to the blast of air produced in compressor
	(4) Forward movement of aircraft
30	A centrifugal pump is started with the delivery valve kept
	(1) fully open (2) fully closed
	(3) partially open (4) 50% open
31	Water hammer in pipes is due to
	(1) excessive leakage of flowing fluid
÷ .	(2) bursting of pipe under high pressure
	(3) sudden stoppage of flow by the closure of a valve
	(4) hitting of pipe with hammer
32	Unit of Kinematic viscosity is
	$(1) \text{m/sec}^2 \qquad \qquad (2) \text{m}^2/\text{sec}$
•	(3) m/\sec^3 (4) m^2/\sec^3
33	Hydrodynamic and thermal boundary layer thickness is equal when
	Prandtl number
	(1) = 0 $(2) < 1$
	(3) = 1 $(4) > 1$
.:	
34	In a steam power plant the ratio of isentropic heat drop in the prime mover
•	to the amount of heat supplied per unit mass of steam is known as
٠.	(1) Stage efficiency (2) Degree of reaction
	(3) Rankine efficiency (4) Relative efficiency
35	If heat and mass transfer take place simultaneously, the ratio of heat transfer
٠	coefficient to the mass transfer coefficient is a function of the ratio of
	(1) Schmidt and Reynolds number
•	(2) Schmidt and Prandtl numbers
	(3) Nusselt and Lewis numbers
	(4) Reynolds and Lewis numbers
	(.) Roynolds and Dewis humbers
.36	Which one of the following properties is more sensitive to increase in strain rate?
	(1) Yield strength (2) Proportional Limit
·	(3) Elastic Limit (4) Tensile Strength

43 In a single reduction, a large velocity ratio is required. The best transmission is

(1) Spur gear drive

(2) Helical gear drive

(3) Bevel gear drive

(4) Worm gear drive

44 Concepts in "Total Quality Management (TQM)" are attributed to

(1) George Dantzig

(2) Taiichi Ohno

(3) W. Edwards Deming

(4) Henry Ford

15	To	compete	on	speed,	a	company	must
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- (1) produce a single product
- (2) centralize all operations
- (3) use only one supplier
- (4) have quick feedback mechanisms
- A product has MTBF of 200 hours and a MTTR of 10 hours. What is its system availability?
 - (1) .048

(2) .050

(3) .952

(4) 1.050

- Which of the following characteristics is *not usually* associated with batch production?
 - (1) products made to customer order
 - (2) low volume
 - (3) stable, predictable demand
 - (4) general purpose equipment
- What is the break-even point for the following situations: Fixed cost of product Rs 2000; variable cost of product Rs 5; price per unit Rs 10?
 - (1) 4 units

(2) 40 units

(3) 400 units

(4) 1000 units

- 49 A relationship diagram is
 - (1) a format for displaying manager's preferences for department locations
 - (2) a schematic diagram that uses weighted lines to denote location preference
 - (3). a type of schematic layout diagram that includes space requirements
 - (4) a network that describes restrictions on the order in which work elements must be performed
- 50 Which of the following statements concerning a Gantt chart is true?
 - (1) Gantt charts are particularly helpful for scheduling and planning large projects.
 - (2) Gantt charts are particularly helpful for scheduling and planning projects with complex precedence relationships.
 - (3) The Gantt chart has been a popular project scheduling tool, but is not widely used now.
 - (4) The Gantt chart indicates where extra time is available and activities can be delayed.



- 51 With the PERT appearch, the variance of the total project completion time is calculated by
 - (1) adding all the individual activity variances together
 - (2) adding all the individual activity variances not on the critical path
 - (3) adding all the individual activity variances on the critical path
 - (4) choosing the largest variance that occurs from the pool of individual activity variances
- 52 Which of the following is true concerning the weighted moving average?
 - (1) The oldest data will generally be given the greatest weight.
 - (2) If the weighted moving average forecast is 57.3, then the final forecast must be rounded up to 58.
 - (3) If the most recent periods are too heavily weighted, the forecast might overreact.
 - (4) The weighted moving average is usually more accurate than a simple moving average.
- 53 For a company that uses a periodic inventory system, which of the following is true?
 - (1) inventory is counted only at specific time intervals
 - (2) the order is for a fixed quantity which minimizes inventory costs
 - (3) the inventory system is also referred to as a perpetual inventory system
 - (4) the company is using a fixed-order-quantity system
- 54 Which of the following statements concerning the basic EOQ model is true?
 - (1) A decrease in demand will increase the EOQ value.
 - (2) If an actual order quantity is smaller than the EOQ, the annual holding cost is less than the annual ordering cost.
 - (3) An increase in holding cost will increase the EOQ value.
 - (4) In the EOQ formula there is an inverse relationship between setup and carrying costs.
- For a company with an average daily demand of 9 units and a standard deviation of 3 units, a 9-day lead time, and a 95% service level, which of the following statements is true?
 - (1) The reorder point is about 81 units
 - (2) The safety stock is about 15 units
 - (3) The reorder point is about 96 days
 - (4) The reorder point is about 81 days





- 56 Which of the following is not a pasic element of the JIT production system?
 - (1) cellular layous
 - (2) push production system
 - (3) small-lot production
 - (4) flexible resources
- 57 Maintenance that involves a system of periodic inspection and maintenance designed to keep a machine in operation is called
 - (1) preventive maintenance
 - (2) total productive maintenance
 - (3) predictive maintenance
 - (4) breakdown maintenance
- Which of the following heuristics in a one-machine shop will always minimize flow time and average number of jobs in the system?
 - (1) SPT
 - (2) DDATE
 - (3) CR
 - (4) FCFS
- 59 All of the following are considered nonproductive activities relating to equipment except
 - (i) setting up or breaking down a machine
 - (2) maintaining the machine
 - (3) waiting for workers or material
 - (4) all of the above are nonproductive activities
- 60 Whose book, entitled Quality is Free, emphasized the cost of quality?
 - (1) Walter Shewhart
 - (2) Phillip Crosby
 - (3) W. Edwards Deming
 - (4) Joseph Juran

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- 61 Which of the following is not true concerning the ISO 9000?
 - (1) The ISO 9000 committee establishes generic quality standards for manufacturing firms worldwide.
 - (2) The ISO 9000 committee is a government organization that is a subset of the United Nations.
 - (3) The ISO 9000 is a guide for using the other four standards in the series 9001 through 9004.
 - (4) The ISO 9000 does not tell management how to meet requirements but does indicate what is required.
- A p-chart has been prepared. Computations show that the average proportion defective is .032, while the standard deviation is .0176. From this data, what are the 3-sigma control limits for this chart?
 - (1) LCL=.032 UCL=.085
 - (2) LCL=.053 UCL=.032
 - (3) LCL = 0 UCL = .085
 - (4) not enough information to determine the control limits
- A part has a length specification of 2 mm with tolerances of $\pm .03$ mm. The current process has an average length of 2.01 mm with a standard deviation of .02 mm. What is the value of the $C_{\rm pt}$ ratio?
 - (1) .167
 - (2) .333
 - (3) :500
 - (4) 1.333
- 64 For a facility with an average arrival rate of 45 units per hour and a service rate of 60 units per hour, with a maximum system size of 3 units, which of the following statements is true?
 - (1) The probability the system is full is .63
 - (2) The average number of units waiting to be served and being served is 1.15 units
 - (3) The average time a unit spends waiting to be served is 1.8 minutes
 - (4) The average number of units waiting to be served is .64 units
- A company wishes to determine the proportion of time workers are idle. Using work sampling, the idle time during 150 observations is 26%. If the company wants a 95% confidence interval, how many more observations are needed if the company wants to be within +/-4% of the true proportion?
 - (1) 9 observations

- (2) 150 observations
- (3) 312 observations
- (4) 462 observations

66	In decision theory, "expected value (1) average expected payoff	of p	erfect information" is the
	(2) value of a decision given per	fect in	nformation
	(3) value of a decision without p		
	(4) maximum value a decision m perfect information	aker i	s willing to pay to purchase
67	Which of the following criteria would equipment and components likely canalysis?		• •
	 land and construction costs availability of skilled workers 		
	(3) transportation costs		
	(4) proximity to raw materials		
68	Which of the following location and of evaluating different locations base the distance?		
	(1) load-distance technique	(2)	location factor rating
	(3) center-of-gravity technique	(4)	transportation model
69	A linear programming model is an	exam	ple of a
	(1) probabilistic model	(2)	deterministic model
	(3) graphic model	~ (4)	physical model
70	The term which reflects an acceptable the consumer is ?	le pro	portion of defects in a lot to
	(I) AOQ	(2)	LTPD
	(3) OC	(4)	AQL
71	While machining which of the following	owing	improves surface finish ?
	(1) Increased depth of cut		
	(2) Increased feed rate	·	•
	(3) Increased cutting speed		
	(4) Formation of built-up edge		
72		to gi	ve a cutting speed of 20 m/
	min when turning a rod of diameter		
	(1) 100 rpm	(2)	
	(3) 200 rpm	(4)	250 rpm
73	Petrol engine carburetors are manuf	acture	d by
	(1) Sand casting	(2)	Centrifugal casting
	(3) Shell casting	(4)	Die casting
			-

74	Which of the following cast iron		· · · · · · · · · · · · · · · · · · ·
	(1) Low chromium cast iron		Low nickel cast iron
	(3) Low sulphur cast iron	(4)	Low phosphorous cast iron
75	The coolant generally used while	e machin	ing with carbide tools is
	(1) Kerosene	(2)	Water
٠	(3) Soluble oil	. (4)	Graphite
76	Among the following, which mate	rial is ha	ving highest machine-ability?
	(1) Cast iron	(2)	Mild steel
	(3) High carbon steel	(4)	Aluminium
77	Which of the following qualifies	as a pr	ecision casting process ?
	(1) Ingot casting	(2)	Investment casting
	(3) Sand casting	(4)	Shell molding
=0		_	
78	Which of the following terms be	est descri	ibes cemented carbide 2
78	Which of the following terms be (1) Ceramic		•
78	Which of the following terms be (1) Ceramic (3) Composite	est descri (2) (4)	bes cemented carbide ? Cermet Metal
	(1) Ceramic(3) CompositeHot working of metals refers to w	(2) (4) hich one	Cermet Metal of the following temperature
	(1) Ceramic(3) Composite	(2) (4) hich one	Cermet Metal of the following temperature
	(1) Ceramic(3) CompositeHot working of metals refers to we regions relative to the melting period	(2) (4) hich one	Cermet Metal of the following temperature
	 (1) Ceramic (3) Composite Hot working of metals refers to wregions relative to the melting pabsolute temperature scale? 	(2) (4) which one oint (Tr	Cermet Metal of the following temperature of the given metal on an
79	 (1) Ceramic (3) Composite Hot working of metals refers to we regions relative to the melting pabsolute temperature scale? (1) Room temperature (3) 0.4 Tm In a turning operation, the change 	(2) (4) which one oint (Tm (2) (4) e in radi	Cermet Metal of the following temperature n) of the given metal on an 0.2 Tm 0.6 Tm
79	(1) Ceramic (3) Composite Hot working of metals refers to we regions relative to the melting passolute temperature scale? (1) Room temperature (3) 0.4 Tm In a turning operation, the change to which one of the following?	(2) (4) which one oint (Tm (2) (4) e in radi	Cermet Metal of the following temperature of the given metal on an 0.2 Tm 0.6 Tm us of the work part is equal
79	 (1) Ceramic (3) Composite Hot working of metals refers to we regions relative to the melting passolute temperature scale? (1) Room temperature (3) 0.4 Tm In a turning operation, the change to which one of the following? (1) 1 × depth of cut 	(2) (4) which one oint (Tr (2) (4) e in radi	Cermet Metal of the following temperature of the given metal on an 0.2 Tm 0.6 Tm us of the work part is equal 2 × depth of cut
79	(1) Ceramic (3) Composite Hot working of metals refers to we regions relative to the melting passolute temperature scale? (1) Room temperature (3) 0.4 Tm In a turning operation, the change to which one of the following?	(2) (4) which one oint (Tr (2) (4) e in radi	Cermet Metal of the following temperature of the given metal on an 0.2 Tm 0.6 Tm us of the work part is equal
79	 (1) Ceramic (3) Composite Hot working of metals refers to we regions relative to the melting passolute temperature scale? (1) Room temperature (3) 0.4 Tm In a turning operation, the change to which one of the following? (1) 1 × depth of cut 	(2) (4) which one oint (Tm (2) (4) e in radii (2) (4)	Cermet Metal of the following temperature of the given metal on an 0.2 Tm 0.6 Tm us of the work part is equal 2 × depth of cut 2 × feed
78 79 80	(1) Ceramic (3) Composite Hot working of metals refers to we regions relative to the melting passolute temperature scale? (1) Room temperature (3) 0.4 Tm In a turning operation, the change to which one of the following? (1) 1 × depth of cut (3) 1 × feed Which of the following abrasive manner.	(2) (4) which one oint (Tm (2) (4) e in radii (2) (4)	Cermet Metal of the following temperature of the given metal on an 0.2 Tm 0.6 Tm us of the work part is equal 2 × depth of cut 2 × feed

(1)

(2) (3)

(4)

Electric discharge machining Electrochemical machining

Laser beam machining

Plasma arc cutting

83	which of the following are advant	-	ie casting over sand casting?
	(1) Higher melting temperature	metais	
	(2) Higher production rates		
	(3) Larger parts can be cast		
-	(4) Mold cannot be reused		
84	Which of the following process	ses for	the new ceramic materials
	accomplishes shaping and sinteri		
	(1) Doctor-blade process	(2)	
	(3) Hot pressing	(4)	· -
85	Which of the following abrasive masteel and cast iron?	aterials is	most appropriate for grinding
	(1) Aluminium oxide	(2)	Cubic boron nitride
	(3) Diamond	(4)	Silicon carbide
٠.	(3) Diamond	(4)	Sincon Carolide
86	Seamless tubes are made by		
	(1) piercing operation	(2)	hot forging
	(3) power rolling	(4)	none of the above
.05	T		
87	In electro-chemical milling operation kept is of the order of	tion, the	gap between tool and work
	(1) No gap	(2)	0.25 mm
	(3) 0.75 mm	(4)	1.25 mm
88	The cutting tool used in the spar	de aronio.	maghining process is called
φo	(1) Arc	(2)	
	(3) Electrode	(4)	Dielectric
	(3) Electrode	(4)	Dielectric
89	Gear teeth vernier is used to me	easure	
	(1) Circular pitch	. (2)	Depth of tooth
	(3) Tooth thickness	(4)	Pitch line thickness
90	In blanking energtion, the angle	of chann	
70	In blanking operation, the angle (1) Punch		_
		(2)	· · · · · · · · · · · · · · · · · · ·
	(3) Both punch and die	. (4)	None of the above
91	Drilled holes and honed holes of	ould be	designated by which of the
	following grades ?		
	(1) H ₅ , H ₁₁	(2)	H ₆ , H ₁₀
	(3) H ₈ , H ₆	(4)	H_{6}, H_{10} H_{10}, H_{5}
92	The processes are commonly use	d for an	Oducina novedos
	(1) Atomization	(2)	
	(3) Electrolytic process	(4)	•
	(-)	(4)	All of the above

2							
93	What else does hydrogen fue	lled fuel cell produce other than heat and					
	electricity ? (1) Carbon dioxide	(2) P					
· ·	(3) Nitric acid	(2) Pure water					
	(5) Nime acid	(4) Natural gas					
94	Centralised collection device f	or generating power from the Sun is called					
	(1) Fuel cell	(2) Power tower					
	(3) Solar collector	(4) Solar photovoltaic					
95	The future growth of large s world probably will be limited	cale hydro power plants in the developed					
		ed water alters stream flow patterns					
	(2) most economical sites a						
• '.	(3) reservoirs eventually fill						
	(4) all of the above						
		· 					
96	The nodal agency for coord under EC act in India is	inating the energy conservation activities					
•	(1) Bureau of Indian Stands	ards					
	(2) Bureau of Energy Effic	iency					
	(3) Bureau of Energy Educ	. •					
	(4) Bureau of Energy and						
97	What type of energy is deriv	ed from heated ground water ?					
	(1) Solar energy	(2) Geo-thermal energy					
	(3) Nuclear energy	(4) OTEC					
98	Important waste management	techniques					
	(1) Disposal-biodegradable	(2) Recycling					
•	(3) Landfills	(4) All of the above					
		(1) The above					
99	An electric heater is left on	for 30 minutes. During this time it uses					
	1200 W of electric energy. The total cost of the electricity will be if						
••	electricity costs 7 paisa per l	cWh					
· · · · ·	(1) 252 paisa	(2) 25200 paisa					
	(3) 4200 paisa	(4) 4:2 paisa					
		() Paion					
100	What two gases are typically	combined in a firel cell ?					
	(1) Hydrogen and nitrogen	(2) Hydrogen and oxygen					
	(3) Oxygen and nitrogen	(A) Holium and nitrogen					



